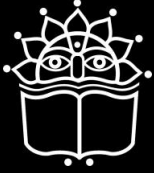


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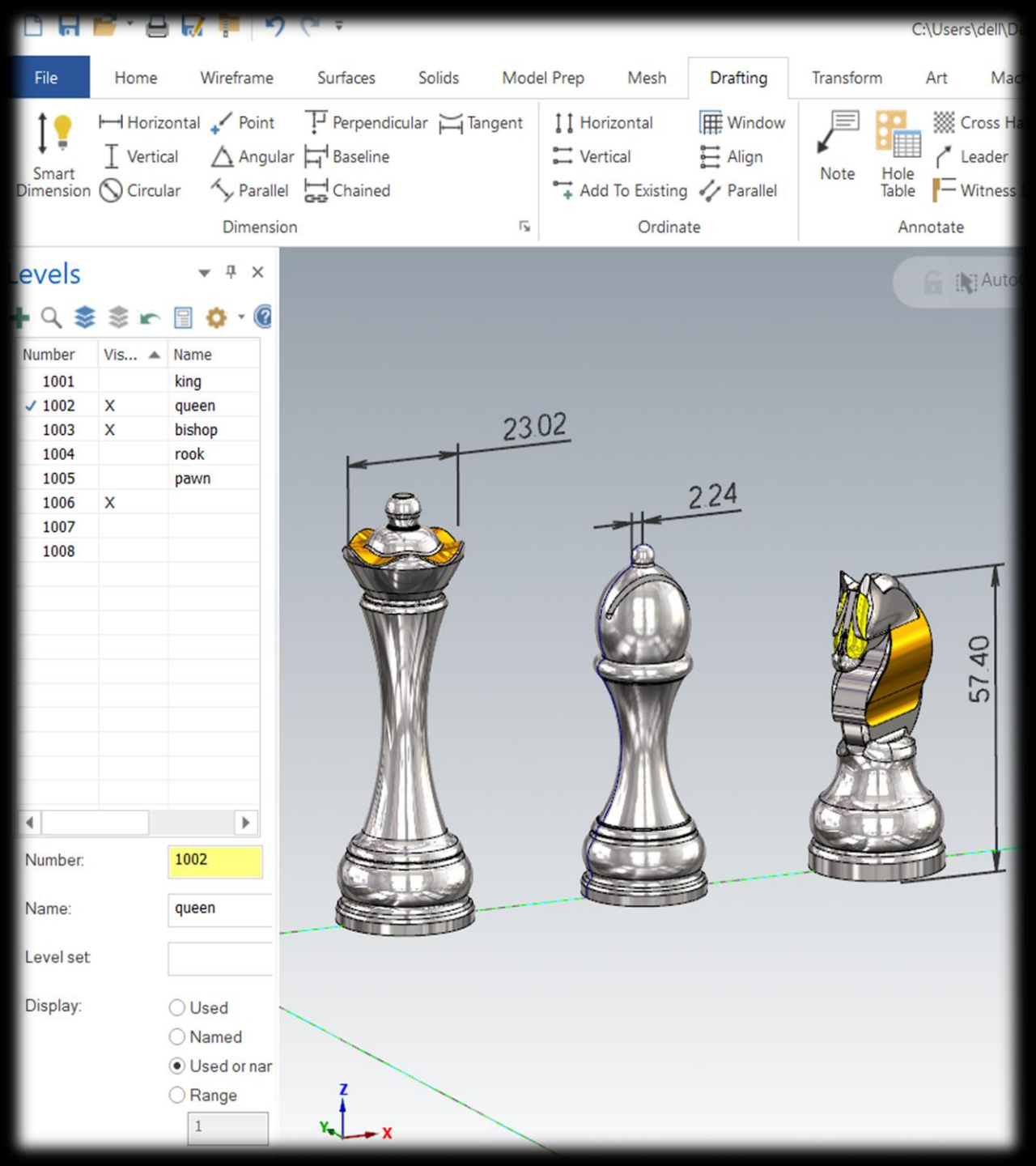


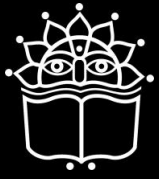


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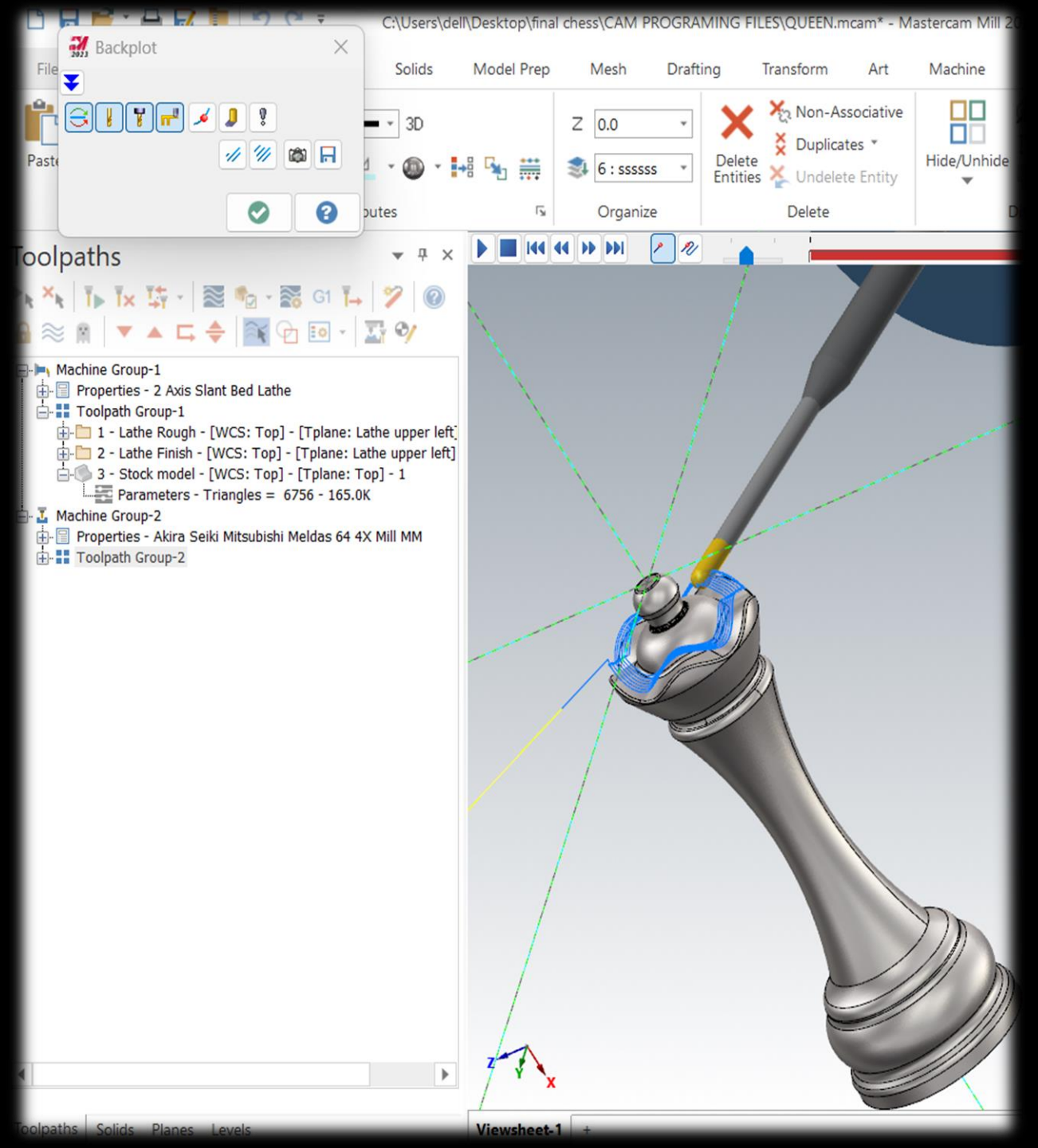


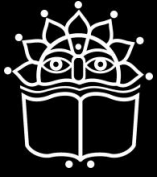


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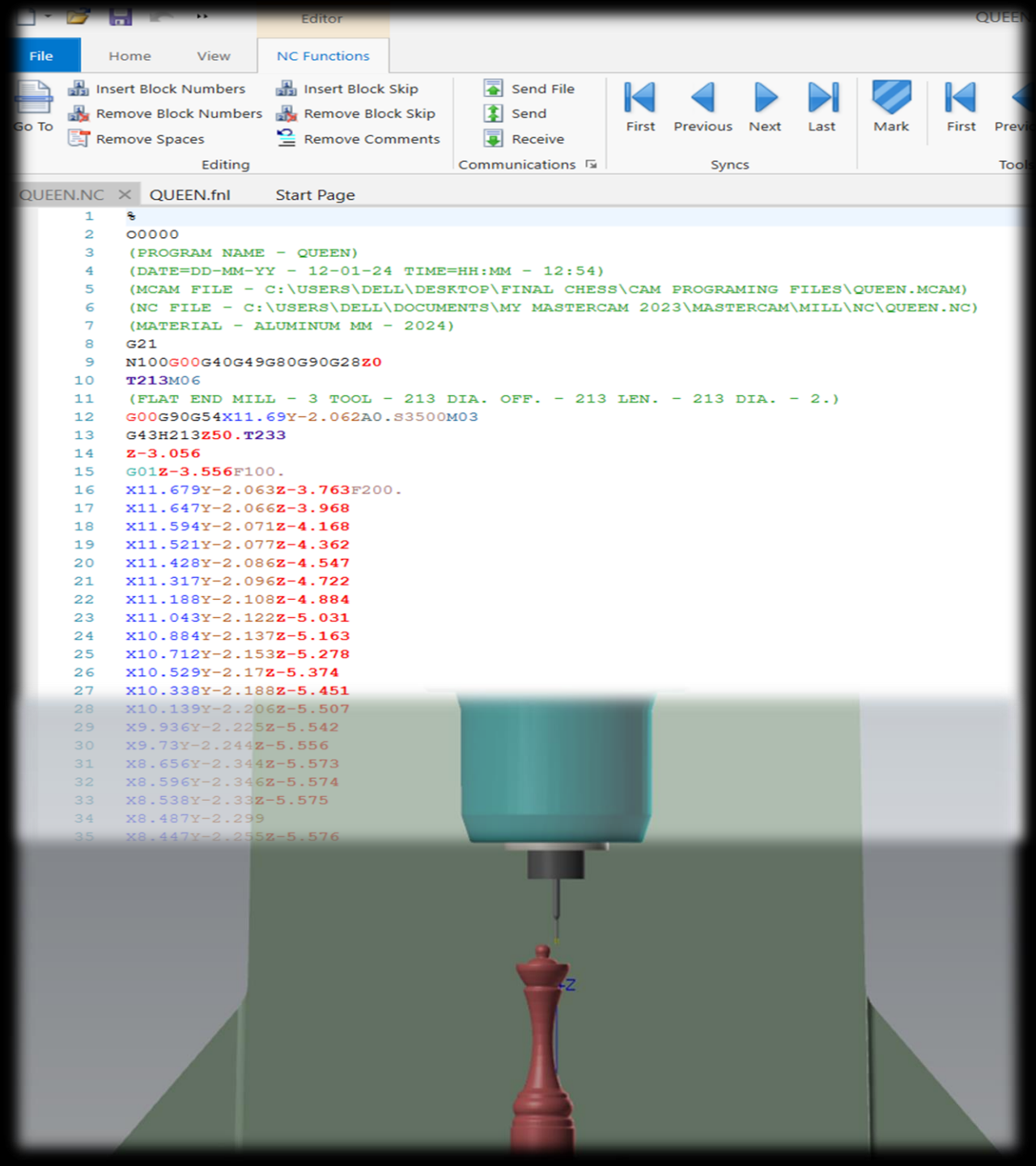




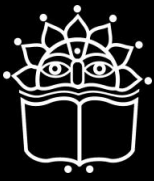
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Navigating the Path to Excellence with
Precision and Vision



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1 %
2 O0000
3 (PROGRAM NAME - QUEEN)
4 (DATE=DD-MM-YY - 12-01-24 TIME=HH:MM - 12:54)
5 (MCAM FILE - C:\USERS\DELL\DESKTOP\FINAL CHESS\CAM PROGRAMING FILES\QUEEN.MCAM)
6 (NC FILE - C:\USERS\DELL\DOCUMENTS\MY MASTERCAM 2023\MASTERCAM\MILL\NC\QUEEN.NC)
7 (MATERIAL - ALUMINUM MM - 2024)
8 G21
9 N100G00G40G49G80G90G28Z0
10 T213M06
11 (FLAT END MILL - 3 TOOL - 213 DIA. OFF. - 213 LEN. - 213 DIA. - 2.)
12 G00G90G54X11.69Y-2.062A0.S3500M03
13 G43H213Z50.T233
14 Z-3.056
15 G01Z-3.556F100.
16 X11.679Y-2.063Z-3.763F200.
17 X11.647Y-2.066Z-3.968
18 X11.594Y-2.071Z-4.168
19 X11.521Y-2.077Z-4.362
20 X11.428Y-2.086Z-4.547
21 X11.317Y-2.096Z-4.722
22 X11.188Y-2.108Z-4.884
23 X11.043Y-2.122Z-5.031
24 X10.884Y-2.137Z-5.163
25 X10.712Y-2.153Z-5.278
26 X10.529Y-2.17Z-5.374
27 X10.338Y-2.188Z-5.451
28 X10.139Y-2.206Z-5.507
29 X9.936Y-2.225Z-5.542
30 X9.73Y-2.244Z-5.556
31 X8.656Y-2.344Z-5.573
32 X8.596Y-2.346Z-5.574
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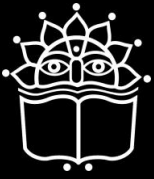


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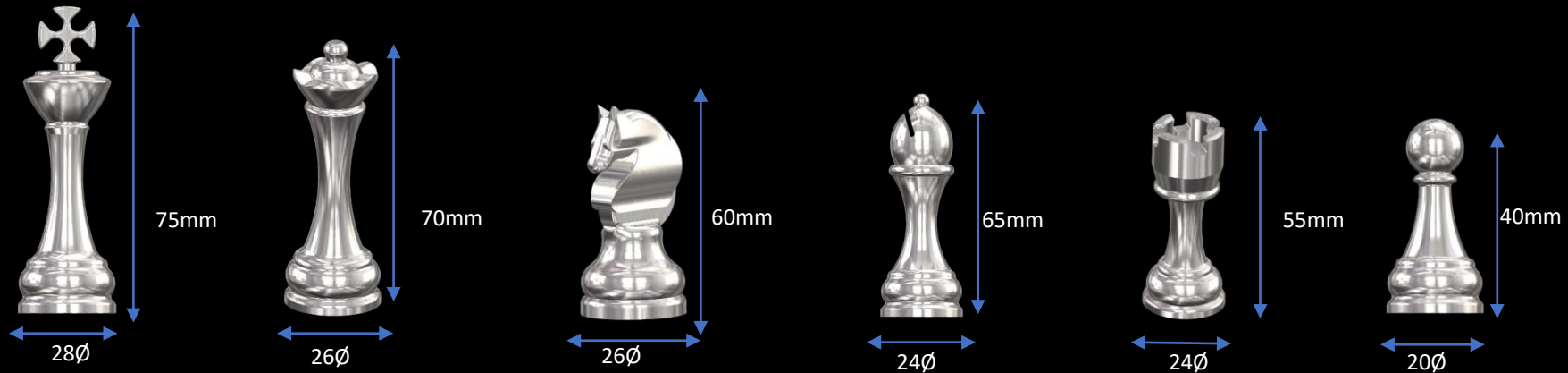
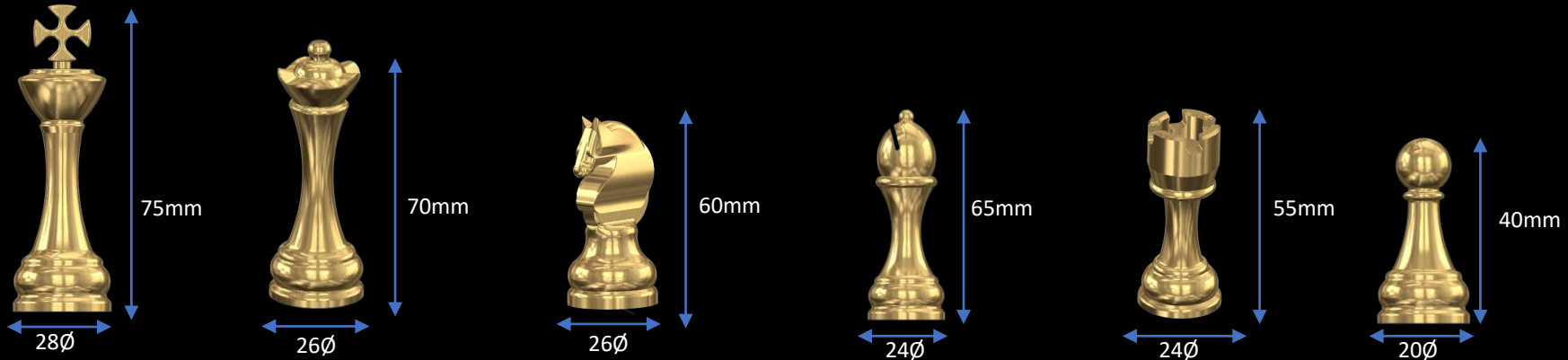


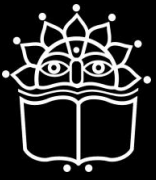
CNC VMC 4th Axis Machining
Transforming Concept into Classic
Crafted Creation



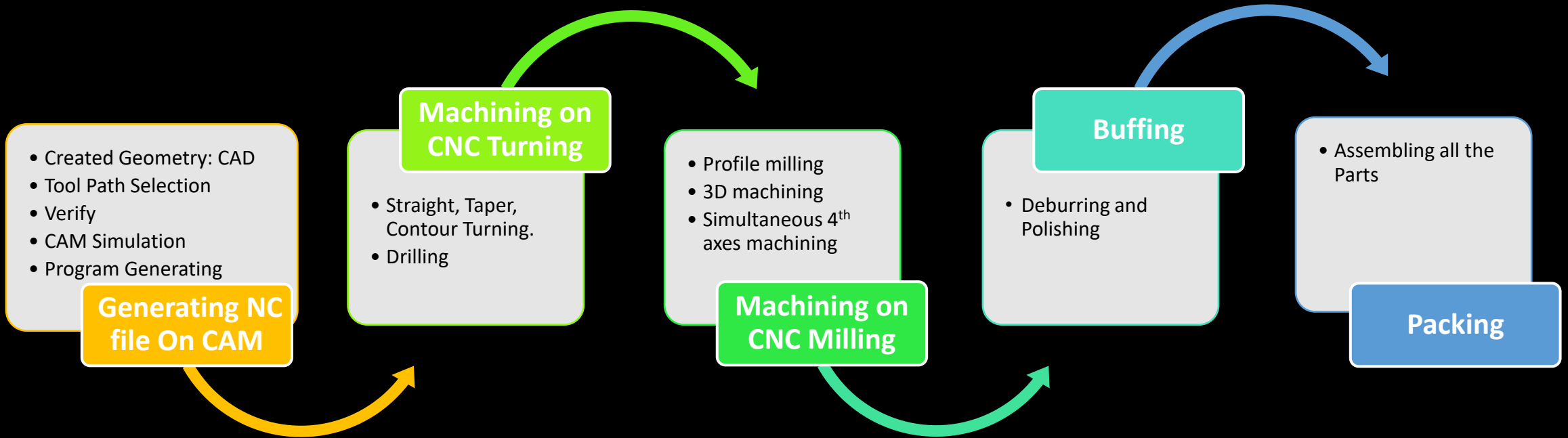


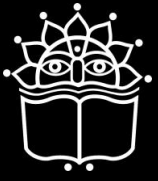
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Operation Process





Product Creation Flow



Design-CAD



**Material – Brass &
Aluminium**



**Process –CAM
Programming**



**Manufacture-CNC
& VMC 4TH Axis**



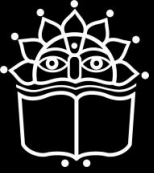
Inspection



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Guidance towards Excellence





**Quality Perfected Through
Collective Effort**





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